I. Hardware Installation

1.1 Take out Machine/Feeder/Parts





1.2 Feeder: Hook feeder on machine, fix two screws





II. Power On

2.1 Power supply need be grounded properly.

Power on, press 'Direction Button' to check X and Y motors can work properly.



III Panel Instruction



- "FILE": When USB disk be used, press this button to select file
- "COPY": Set copies need be cut
- "+ /- ": Add/Minus value
- "SET": Parameters (Offset/Ratio/Rotation/Sheet Or Roll)
- "LOAD": Load media for Cut Force test ONLY
- "FORCE": Cut force adjustment, for different type media
- "SPEED": Speed when moving carriage by direction button
- " (II)": Start/Pause
- "BACK": Return to last menu, press this button after values be changed
- **"STOP":** Abort cutting

IV Force

Default value is set in factory .When different media be used, cut force need might need

be reset.





Press 'LOAD', media will be load (push media a little bit if fail to load). Use 'Left/Right' buttons to move blade on media. Press 'FORCE', theb 'OK', it will cut a 50mm*50mm square. Use 'Up/Down' buttons to move media out and check. Use +/- ' to increase/decrease cut force. (Normally around 80g-140g will be ok)



IV Edit File for Print and Cut

(Now we have a PLUG-IN in CDR, can add mark Automatically. However, you can still learn how to do this manually for better usage)

- First, check Media's Size(let's say X,Ymm), set WIDTH at 'X-10mm', HEIGHT 'Y-10mm' when set file in CorelDraw.
- EG. If your media is 13inch which is 330.2mm, set 320mm in CDR will be ok

(IMPORTANT)



自定义	▼ 1 200.0 mm		40 los	单位:	• .1mm
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18.					

Step 1. Set Size in 'CDR' 10mm smaller than media

第一步,设置尺寸 比纸张尺寸小10mm

Step 2. Double Click 'Frame' to add OutFrame

第二步,双击外框 为页面添加外框

Step 3. Put two 5mm marks at top left and top right

第三步,在文件左上右上 放置5mm的方块

Notice Use Combo instead of draging

使用快捷键,不要拖拽

	0 50 100; 150 2	200 250 300 3
	30mm from top	¢ † e e x
		位置: 水平: .0 ♀mm
	120mm from last marks	垂直: -120.0 <u>*</u> mm
) 2 2		
8-		

Step 4. Move marks 30mm lower and then 120mm

第四步,将黑块下移30mm 然后在120mm处再添加一组

If A3/A3+ etc 30/140/140 (mm) 如果A3之类的 可以做30/140/140



Finally, put into labels inside and print them out

然后打印出来即可



VI. File for Cut

File for Cut

- 1. Change Marks to Green
- 2. Delete Outframe and Image
- 3. Leave Cut Path(black) only

制作模切文件

- 1. 黑块改绿色
- 2. 删掉外框和图标
- 3. 只留需要模切的刀线(黑色)

Then Click 'File' - 'Export' - "PLT-HPGL Plotter File"

Page		Scaling Options
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Curve <u>r</u> esolution		1	
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Attention:

Plotter units 4012 per in

Curve resolution: .001 inches

V II A-StarCut Station

7.1 Install USB Driver and A-StarCut Station

Connect USB disk in package, install software and driver

Power on, connect A-StarCut X with Computer。

- Go to 'Device Manager' in computer and check which com the A-StarCut is using
- Start A-StarCut Station and select correct COM port





3: Load PLT file generated in

CorelDraw, or drag it in

(Set Parameter before load file)

4: Send it to A-StarCut

VIII Cut

Drag PLT file into A-StarCut.

1. Send it to A-StarCut, set copies and press 'START' to cut

OR

2. Save it to USB Disk and connect USB Disk to Cutter, press 'FILE' to select file, set copies and press 'START' to Cut

